

Avery® DOL 4000 Crystal Clear

Gloss Optically Clear Cast Overlamine Permanent

Features

- Maximum UV protection
- Improves water-based inkjet outdoor image durability to up to 3 years
- Improves solvent inkjet outdoor image durability to up to 5 years
- Excellent properties when used with perforated window films on curved windows
- Good abrasion resistance
- Premium quality, highly conformable high gloss cast vinyl
- Excellent adhesion to graphic materials
- Exceptional crystal clear transparency

Description



Film: 50 micron gloss clear
UV stable highly transparent
cast vinyl overlaminate



Adhesive: Permanent acrylic



Backing: 75 micron,
siliconised polyester



Outdoor life: Up to 7 years

Conversion

- | | |
|---|--|
| ☐ Flat bed cutters | ☒ Cold overlaminating |
| ☐ Friction fed cutters | ☐ Estat printing |
| ☐ Die cutting | ☐ Water based inkjet |
| ☐ Thermal transfer | ☐ Solvent inkjet |
| ☐ Screen printing | ☐ Mild solvent inkjet |

Uses

Avery DOL4000 is a highly flexible, premium quality UV stable high gloss cast overlaminate designed for use as a protective overlaminating film for digitally printed images especially where the highest level of transparency is required. Suitable for durable outdoor images on flat or irregular surfaces.

Common Applications

- With perforated window film
- Flat sided trucks
- Corrugated trucks
- Cars and vans
- Window graphics
- Internally illuminated signs
- Marine
- Outdoor advertising

Physical characteristics

General

Caliper, facefilm	ISO 534	50 micron
Caliper, facefilm & adhesive	ISO 534	80 micron
Dimensional stability	DIN 38464	0.2mm max
Gloss	ISO 2813, 20°	70%
Adhesion, initial	ASTM 1000, stainless steel	525 N/m
Adhesion, ultimate	ASTM 1000, stainless steel	700 N/m
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Durability **	Vertical exposure	Up to 3 years

Thermal

Lamination temperature	See relevant technical bulletins
Service temperature range	- 40°C to + 80°C

Chemical

Resistant to most petroleum based oils, greases, and aliphatic solvents

Resistant to mild acids, alkalis and salts

Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

Warranty

Avery® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

**Durability

The durability is based on Australian exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased.

***Information unavailable at time of printing.

Test Methods

Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.