

PRODUCT INFORMATION

Mod. R&S. 05/1 Pag. 1/1

Last Updating: 09/13





Description

Plotter cut heat seal material with polyester backing. One of the most requested Siser cut materials, due to its resistant softness and feel. Specifically conceived for the sports industry, it is popular among many professional leagues for its high covering power and matt finish. Average thickness: 250 micron.

Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as a guideline only:

Plotter settings (eg. with SUMMACUT D6oR plotter)

Blade: new at 50° Minimum required pressure: 90 gf

Transfer setup

Temperature: 150°C **Time:** 15" **Pressure:** medium (3÷4 bar)

Application instructions

- 1) Mirror cut the material
- 2) Weed the exceeding material
- 3) Place the material on the garment with its polyester backing
- 4) Heat apply
- 5) Remove the support cold

Suitable textiles

Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions

(wait 24h after the heat transfer) 80°C max. – do not use bleach or other aggressive chemical agents **Dry clean:** no **Tumble dry:** yes

N.B.: all information given in this sheet are based on our experience

We recommend to always perform a test before starting standard production

The product meets the Italian and EU regulations relating to its proper use, and to the (EU)regulation n. 1907/2006/EU **REACH** (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.it. For further information, please contact our Sales Office. Thank you.

