

THERMOREFLEX PLUS®

Description

Reflective heat transfer material for Cad-Cut® applications, EN471 regulation compliant.

Polyester backing.

Average thickness : 150 microns

Basic Information

Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:

Cutting: (for example with plotter SUMMATEC D60) **Blade:** new at 60° **Minimum required pressure:** 120 gf

For better cutting results please use blades for thick materials.

Application:	Temperature: 150°C	Time: 2-3"	Pressure: medium (3 ÷ 4 bar)
	Temperature: 150°C	Time: 10"	Pressure: medium (3 ÷ 4 bar)

Application Instructions

- 1) Cut the material **in reverse**. **We suggest to use blades for thick materials**
- 2) Weed the exceeding material
- 3) Place the material on the garment with its polyester support
- 4) Heat apply for 2-3"
- 5) Remove polyester backing **warm**
- 6) Cover with Teflon® or silicon Paper
- 7) Heat apply for further 10" for the final adhesion to the fabric

Suitable for

Cotton, polyester, poly-cotton blends.

Washing: (wait 24h after the heat transfer)

30°C Max. – inside out - do not use bleach or other aggressive chemical agents

Dry-cleaning : no

Tumble drier : not advisable

N.B. : all information given in this sheet are based on our experience

We recommend to always perform a test before starting standard production

The product meets the Italian and Ue regulations relating to its proper use.

This document can be subject to variations. Updated versions are available on our website www.siser.it.

For further information, please contact our Sales Office. Thank you.

SISER s.r.l.

V.LE DELLA TECNICA n. 18 – 36100 VICENZA ITALY

TEL. +39 0444 287960 - FAX +39 0444 287959 - E-mail: info@siser.it - www.siser.it

R.E.A. VI 171856 VI – Reg. Imp. VI n. 14971 - Cap. Soc. € 103.300 i.v. – Partita IVA 01591490246



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