



## SOFT PRINT

Description

Very soft and stretchable PU TRANSPARENT heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks.

Suited for white, light colored fabrics. Recommended for bigger sized prints. Average thickness: 30 micron

**Basic information** 

Due to the many different base materials available on the market, the following heat

transfer instructions are given as guideline only: Plotter settings (eg. with ROLAND VP-300 plotter)

Blade: new at 50°

Minimum required pressure: 70 gf

Transfer setup Temperature: 155°C

Time: 15"

Pressure: medium (2,5÷5 bar)

**Application instructions** 

Mirror print

Weed out the excessive material paying attention to remove both layers Before the first use, we recommend to preheat the lower plate for 20" at 155°C

Place the print on the fabric with its polyester backing

Heat apply

Remove the support warm or cold

Suitable textiles

White or light colored: cotton, polyester, Lycra® and blends of these materials (not suited for treated and dve sublimation fabrics). Suggested for stretchable fabrics.

Washing instructions

Wait 24h after the heat transfer

60°C Max - inside out

Do not use bleach or other aggressive chemical agents

Dry clean: no Tumble dry: no



Siser s.r.l.

All information given in this sheet are based on our experience. We always recommend performing a test before starting standard production.

For best results we recommend to store the product away from direct sunlight.

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The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance). This document can be subject to variations. Updated versions are available on our www.siser.it. For further information, please contact our Sales Office. Thank you.

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