

P.S. FILM EXTRA

for difficult fabrics

Description

PU plotter cut heat seal material with polyester backing. Very thin and suggested for “difficult” fabrics such as windbreakers, K-Way, nylon, leather, sports bags, umbrellas.

Average thickness: 90 micron.

Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as a guideline only:

Plotter settings (eg. with SUMMACUT D60R plotter)

Blade: new at 50° **Minimum required pressure:** 50 gf

Transfer setup

Temperature: 160°C **Time:** 15” **Pressure:** medium (3÷4 bar)

Application instructions

N.B.: if applied onto treated fabrics, we recommend to perform a prior application and washing test.

- 1) Mirror cut the material
- 2) Weed the exceeding material
- 3) Preheat the fabric for a few seconds
- 4) Place the material on the garment with its polyester backing
- 5) Heat apply
- 6) Remove the support warm or cold

Suitable textiles

Polyamide, nylon and treated materials (not suited for dye sublimation fabrics)

Washing instructions

(wait 24h after the heat transfer) 40°C max. – do not use bleach or other aggressive chemical agents

Dry clean: no **Tumble dry:** yes

N.B. : all information given in this sheet are based on our experience

We recommend to always perform a test before starting standard production

The product meets the Italian and EU regulations relating to its proper use, and to the (EU)regulation n. 1907/2006/EU **REACH** (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office. Thank you.

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