

EASY TRANSFER

Description

PU heat seal material with polyester backing featuring a matt finish, created for inkjet digital printing & cutting systems with solvent or eco solvent based inks.

Average thickness: 90 micron

Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:

Plotter settings (eg. with ROLAND VP-300 plotter)

Blade: new at 50° **Minimum required pressure:** 65 gf

Transfer setup

Temperature: 135÷155°C **Time:** 10" **Pressure:** medium (2÷5 bar)

Application instructions

- 1) Print and cut
- 2) Weed out the excessive material
- 3) Remove the print from the support without the use of application tapes
- 4) Should you want to transfer immediately after printing, it is recommended to cover with silicon paper. Otherwise, for an easier application without silicon paper, let the print dry for at least 6 hours
- 5) During the first use, we recommend to preheat the lower plate for 20" at 135°C
- 6) Heat apply

Suitable textiles

Cotton, polyester, lycra and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions

(wait 24h after the heat transfer) 60°C max. – inside out – do not use bleach or other aggressive chemical agents

Dry clean: no **Tumble dry:** yes

N.B. : all information given in this sheet are based on our experience

We recommend to always perform a test before starting standard production

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU **REACH** (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office. Thank you.

SISER s.r.l.

V.LE DELLA TECNICA n. 18 – 36100 VICENZA ITALY

TEL. +39 0444 287960 - FAX +39 0444 287959 - E-mail: info@siser.it - www.siser.it

R.E.A. VI 171856 VI – Reg. Imp. VI n. 14971 - Cap. Soc. € 103.300 i.v. – Partita IVA 01591490246



Organizzazione con sistema di gestione certificato
ISO 9001:2008

